



Toci Metal is a company performing metal works in Estonia. Our daily activities include manufacturing of metal details for various forestry vehicles, tractors, containers, building structures, and other metal items.

We engage in laser-cutting and welding works. The size of our two workshops is 1000 m<sup>2</sup> and we employ altogether 15 men. Our daily working process includes: buying raw material – parts preparation with laser and bending press – welding and assembling – coloring or galvanizing – transport to customer.

Our strengths are:

- Qualified and with good experience workers and management
- Best technology for metal works
- Full service for customers – from raw material to ready products in customers store
- Always in time delivery
- Proofed quality and price level in Scandinavian market

Machine-park overview:

- Laser cutting machine Bystronic 2800
- Bending press
- MIG/MAG welding sets 500A
- Lathe and milling machine
- Borer machines

Our laser cutting machine enables an ultra-precise and high quality cutting of metal details with different shapes (such as gearwheels, details for machines), making holes and incisions into them. This means quick and quality parts preparation for welders what guaranties high quality of end product and short delivery times.

**Technical data of our laser cutting machine Bystronic BTL 2800:**

- Laser capacity: 2800 W
- Size of the cutting table: 2000 x 4000 mm

**Maximum thickness of the material for laser cutting:**

- Steel: 15 mm
- Stainless steel: 8 mm

Best product sizes for us are 1000x1000x1000mm and ca 100 kg heavy. Maximum measures are 2000x2000x6000 with weight max 2 tons. But always is possible to reorganize depending of customers needs.

Romet Rand

Manager

I speak four languages Eng, Ger, Rus, Est

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